



Safety Data Sheet according to WHS Regulations

Date of issue: 06.02.2025

Version number 14.0

Revision: 06.02.2025

1 Identification

- **Other means of identification**
- **Trade name:** Loetdraht HS10 Ecoloy TC
Loetdraht HS10 Ecoloy TC300

Loetdraht HS10 Flowtin TC
Loetdraht HS10 Flowtin TC300

Loetdraht HS10 Flowtin+ TC
Loetdraht HS10 Flowtin+ TC300

Loetdraht HS10 Fair Flowtin+ TC
- **Relevant identified uses of the substance or mixture and uses advised against**
- **Technical function** soldering
- **Application of the substance / the mixture** Brazing alloy
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Stannol GmbH & Co. KG
Haberstrasse 24
D-42551 Velbert

+49 (0) 2051 3120 332
sdb@stannol.de
- **Further information obtainable from:** Product Safety Department
- **Emergency telephone number:** 8:00 am - 5:00 pm (CET) +49 (0) 2051 3120 332

2 Hazard(s) Identification

- **Classification of the substance or mixture**
Skin sensitisation – Category 1 H317 May cause an allergic skin reaction.
- **Label elements**
- **GHS label elements** The product is classified and labelled according to the Globally Harmonised System (GHS).
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard-determining components of labelling:**
Rosin (2 - 9 %)
- **Hazard statements**
May cause an allergic skin reaction.
- **Precautionary statements**
Avoid breathing dust/fume/gas/mist/vapours/spray.
Wear protective gloves / eye protection / face protection.
Dispose of contents/container in accordance with local/regional/national/international regulations.
- **Other hazards**
Solder wires / solder pastes:
Inhalation of vapors released during the soldering process should be avoided. Flux vapors irritate the nose, throat, and respiratory tract, and can lead to allergic reactions (asthma) after prolonged or repeated contact. Therefore, an active suction is recommended.
After working with the product and before eating, drinking or smoking, wash your hands with soap and water.
Do not heat above 500 °C.
Keep out of the reach of children.



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· Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition and Information on Ingredients

· Chemical characterisation: Mixtures

- **Description:** Mixture of substances listed below with nonhazardous additions.

· Dangerous components:

CAS: 7440-31-5	tin	80 - 100%
EINECS: 231-141-8		
CAS: 8050-09-7	Rosin	Skin sensitisation – Category 1, H317 2 - 9%
EINECS: 232-475-7		
CAS: 7440-50-8	Copper, solid	0.5 - 4%
EINECS: 231-159-6		

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

4 First Aid Measures

· After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water.

- **After swallowing:** If symptoms persist consult doctor.

· Information for doctor:

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire Fighting Measures

- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Protective equipment:** No special measures required.

6 Accidental Release Measures

· Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

· Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

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See Section 13 for disposal information.

7 Handling and Storage

- **Handling:**
- **Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.
- **Information about fire - and explosion protection:** No special measures required.
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** None.
- **Storage class:** 11
- **Specific end use(s)** No further relevant information available.

8 Exposure controls and personal protection

- **Appropriate engineering controls** No further data; see section 7.
- **Ingredients with limit values that require monitoring at the workplace:**
 - CAS: 7440-31-5 tin**
WES (Australia) Long-term value: 2 mg/m³
 - CAS: 7440-50-8 Copper, solid**
WES (Australia) Long-term value: 1* 0.2** mg/m³
*dust & mists (as Cu) **fume
- **Additional information:** The lists valid during the making were used as basis.
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
- **Respiratory protection:**
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.
Filter A/P2
- **Protection of hands:**



Protective gloves

Rubber gloves

Synthetic rubber gloves

To avoid skin problems reduce the wearing of gloves to the required minimum.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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· Penetration time of glove material

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended. The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection: Safety glasses

9 Physical and Chemical Properties

· General Information

· Appearance:

· Form: Wire

· Colour: Grey

· Odour: Characteristic

· Odour threshold: Not determined.

· pH-value: Not applicable.

· Change in condition

· Melting point/freezing point: Undetermined.

· Initial boiling point and boiling range: Undetermined.

· Flash point: Not applicable.

· Flammability: Not determined.

· Decomposition temperature: Not determined.

· Ignition temperature: Product is not selfigniting.

· Explosive properties: Product does not present an explosion hazard.

· Explosion limits:

· Lower: Not determined.

· Upper: Not determined.

· Vapour pressure: Not applicable.

· Density: Not determined.

· Relative density: Not determined.

· Vapour density: Not applicable.

· Evaporation rate: Not applicable.

· Solubility in / Miscibility with

· water: Insoluble.

· Partition coefficient: n-octanol/water: Not determined.

· Viscosity:

· Dynamic: Not applicable.

· Kinematic: Not applicable.

· Solvent content:

· Solids content: 100.0 %

· Other information

· Particle characteristics: Not determined.

· Physical state: Solid

10 Stability and Reactivity

· **Reactivity** No further relevant information available.

· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

· **Possibility of hazardous reactions** No dangerous reactions known.

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- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological Information

- **Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

12 Ecological Information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behaviour in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Packagings that may not be cleansed are to be disposed of in the same manner as the product.

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14 Transport information

- **UN-Number**
- **ADG, ADN, IMDG, IATA** not regulated
- **UN proper shipping name**
- **ADG, ADN, IMDG, IATA** not regulated
- **Transport hazard class(es)**
- **ADG, ADN, IMDG, IATA**
- **Class** not regulated
- **Packing group**
- **ADG, IMDG, IATA** not regulated
- **Environmental hazards:** Not applicable.
- **Special precautions for user** Not applicable.
- **Transport in bulk according to Annex II of Marpol and the IBC Code** Not applicable.
- **UN "Model Regulation":** not regulated

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Australian Inventory of Industrial Chemicals**
All ingredients are listed.
- **Standard for the Uniform Scheduling of Medicines and Poisons**
None of the ingredients is listed.
- **Australia: Priority Existing Chemicals**
None of the ingredients is listed.
- **GHS label elements** The product is classified and labelled according to the Globally Harmonised System (GHS).
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard-determining components of labelling:**
Rosin (2 - 9 %)
- **Hazard statements**
May cause an allergic skin reaction.
- **Precautionary statements**
Avoid breathing dust/fume/gas/mist/vapours/spray.
Wear protective gloves / eye protection / face protection.
Dispose of contents/container in accordance with local/regional/national/international regulations.
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.

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- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**

H317 May cause an allergic skin reaction.

- **Department issuing SDS:** Product Safety Department

- **Contact:** Hr. Dörr

- **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Skin sensitisation – Category 1: Skin sensitisation – Category 1

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